

Customer	:	CU-DAR001 Dart Helicopters Services	Drawing Name	:	HEATER PERFORATED SHEET
Job Number	:	35334			
Estimate Number	:	10419			
P.O. Number	:	N/A	Part Number	:	D2404
This Issue	:	10/23/2007 S.O. No. : N/A	Drawing Number	:	D2404 REV. A
Prsht Rev.	:	NC	Project Number	:	N/A
First Issue	:	N/A Type : MACHINED PARTS	Drawing Revision	:	A
Previous Run	:	N/A	Material	:	N/A
Written By	:	[Signature]	Due Date	:	11/6/2007 Qty: 4 Um: Each
Checked & Approved By	:	[Signature] 07-10-23			
Comment	:	Est:C 03.04.14 Reformat; Incorporated D2292;			
		D2375-3-08-106; D2403 - D2417 KJ/RF			

Job Number:



Seq. #:	Machine Or Operation:	Description :
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10 MPA180324X10B Perf Alum. .032 1/8Dia3/



Comment: Qty.: 0.8838 sf(s)/Unit Total : 3.5351 sf(s)

Material: Perforated Alum. sheet 1/8" hole 3/16" pitch 0.032" thick

(MPA1/80324X10B)

Batch: 19211

FF 07-11-151

2.0 SHEAR SHEAR



Comment: SHEAR

Cut blank: 10.250" x 10.750"

FF 07-11-15

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr

FF 07-11-15

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

LocationK

SS 07/11/150

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: D Date: 8/11/16
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 10/23/2007 3:11:26 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEATER PERFORATED SHEET

Job Number: 35334

Part Number: D2404

Job Number:



Seq. #:

Machine Or Operation:

Description :

60

QC21

FINAL INSPECTION/W/O RELEASE



HP

Comment: FINAL INSPECTION/W/O RELEASE

2011/16

Job Completion



U 2011-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

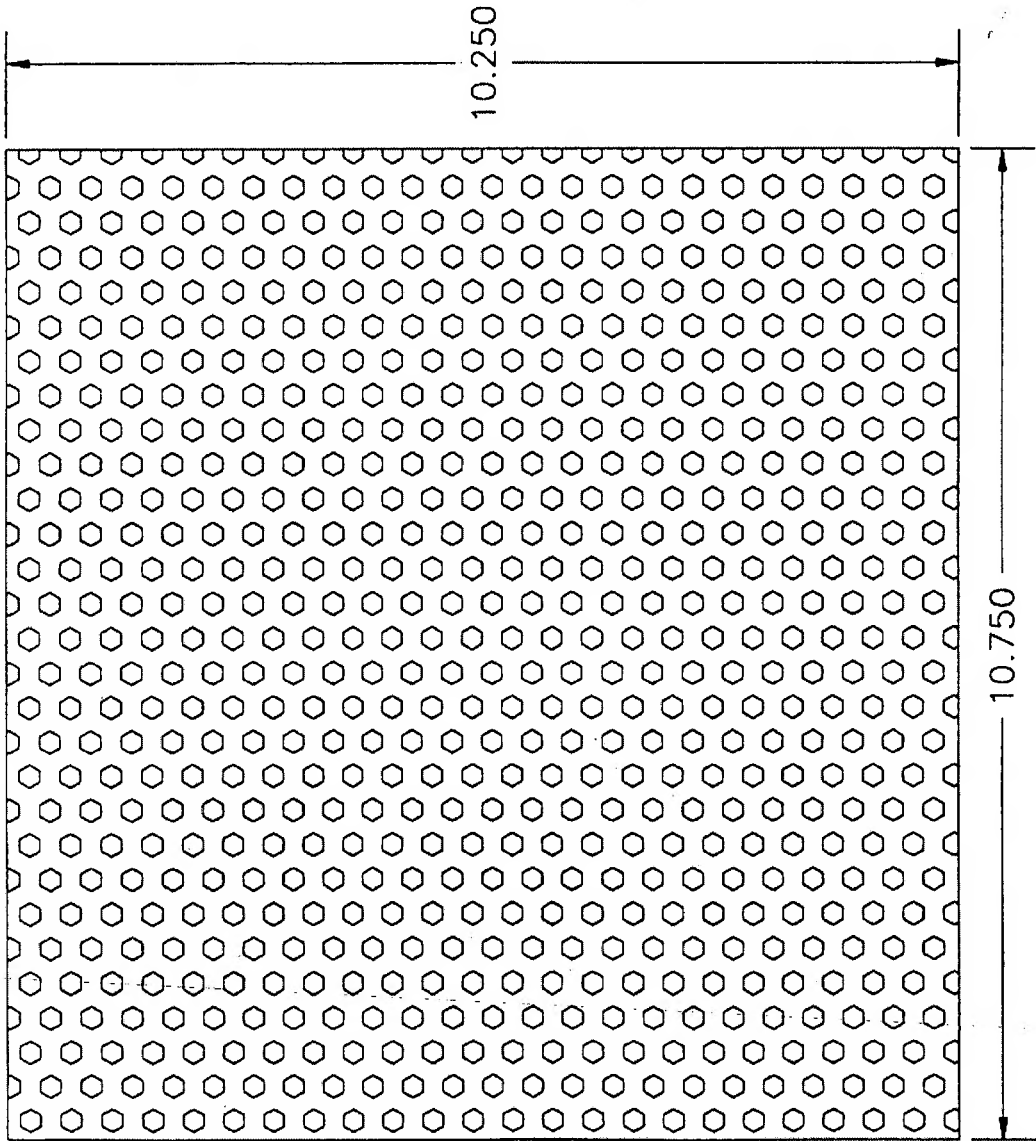
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



PREPARED		DART AERO ACCESSORIES INC	
B. Williams		VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	D2404	REV. A
BW	BW		SHEET 1 OF 1
DATE		TITLE	SCALE
Apr. 6, 1995		HEATER PERFORATED SHEET	1:2

RELEASED
9/6/95 BW



MATERIAL: 0.032 PERFORATED AL. SHEET
1/8 HOLE 3/16 PITCH CUT 10.75 X 10.25

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35334

